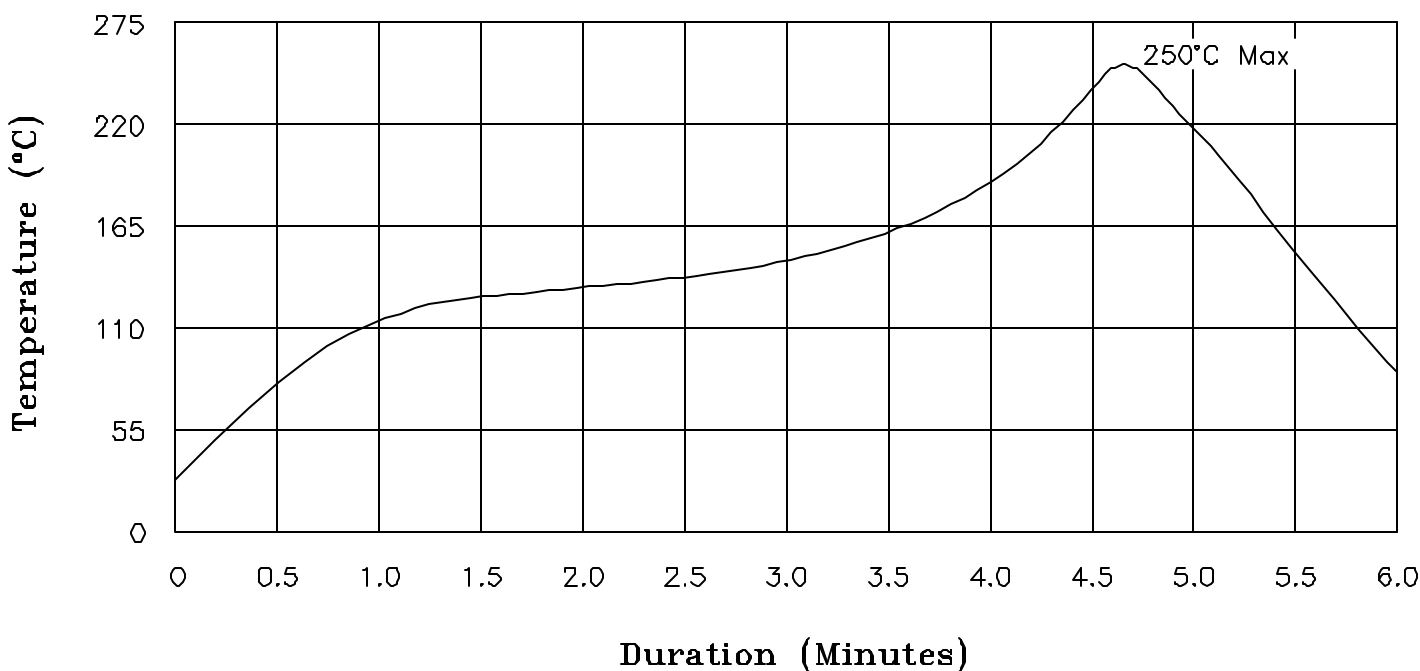


XFMRs

Recommended Infrared Reflow Temperature Profile for Select Parts



NOTES: Maximum duration at 250°+0/-5° shall be 10-15 seconds.
 Maximum duration above 217° shall be 50-120 seconds.
 ALL Temperatures refer to topside of the package, measured on the package body surface.

XFMRs Inc www.XFMRs.com	Title: IR REFLOW CHART (250°C)			
	UNLESS OTHERWISE SPECIFIED TOLERANCES: N/A		P/N: N/A	REV. A
	DWN.	Juan Mao	Dec-20-06	
	CHK.	YK Liao	Dec-20-06	
SHEET 1 OF 1	APP.	Joe Huff	Dec-20-06	